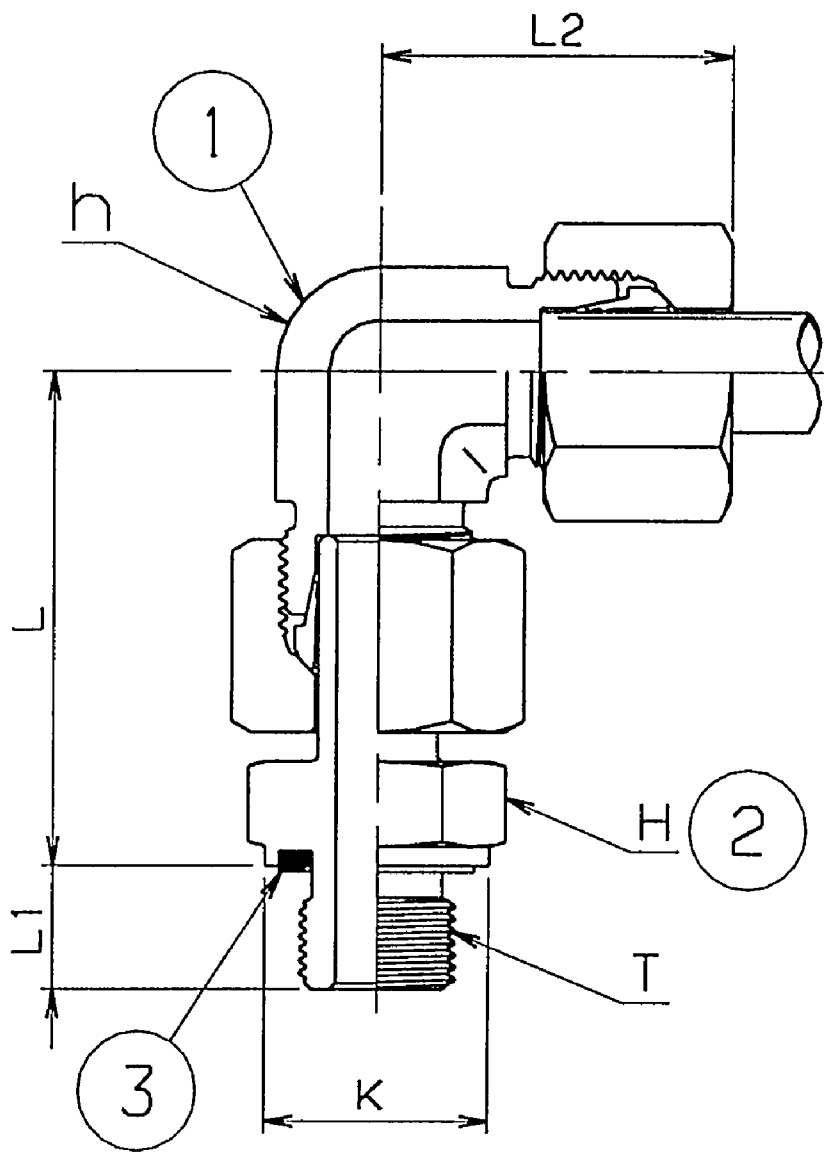


GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
SURFACE ROUGHNESS		



# NOTE

THE STRENGTH AND NO AIR LEAKAGE SHALL BE GUARANTEED UNDER THE CONDITION OF NO. 1 AND 2.

1. TEMPERATURE RANGE : -40 - +80 °C

2. OPERATING PRESSURE : MAX. 80 BAR

SPECIFICATION: DIN2353 (ISO8434-1)

- SHALL BE APPLIED FOR DIMENSIONS NOT SPECIFIED AT DRAWING

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									

NO.	PART NO.	TUBE O.D (mm)	T G (PF)	WIDTH ACROSS FLAT		K	L	L1	L2
				H	h				
1	555-60270	22	2"	70	32	60	66	24	44

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3	1		O—RING		NBR	
2	1		ADAPTOR		SUS316	
1	1	909—60190	UNION ELBOW		SUS316	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS STD	Wt.Kg.
			DETAIL PARTS	MATERIAL		
			PRODUCT	JAIPUR METRO CARS		
				SURFACE TREATMENT		
				</		